

Date: Friday, 17/10/2008 12:44:15 PM  
 User: Julie Dawson

## Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: DRIVESHAFT TUNNEL MOD KIT		
Job Number	: 42726-1			Part Number	: D412705015		
Estimate Number	: 12544			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 17/10/2008	S.O. No.	:	Drawing Revision	: C		
Prsht Rev.	: NC			Material	:		
First Issue	: //	Type	: SMALL /MED FAB	Due Date	: 10/11/2008		
Previous Run	: 42459			Qty:	X Um: Each		
Written By	:			1/2			
Checked & Approved By	: JDU 08.10.07						
Comment	: Est Rev:B Removed Manufacturing 06-10-03 JLM Est Rev:C ECN 1052 07-11-05 DD verified by:EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL Comment: Photocopy bluefile & type labels per PPP D412-705-015 CHG 003
2.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit
3.0	D32561	Panel Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Access Panel Assembly Batch: 42471
4.0	D32563	Gasket Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Gasket Batch: 34949
5.0	AN3C3A	Bolt Comment: Qty.: 22.0000 Each(s)/Unit Total : 88.0000 Each(s) Bolt Batch: M109371

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DRIVESHAFT TUNNEL MOD KIT

Job Number: 42726

Part Number: D412705015

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 AN3C4A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

BOLT

Batch: M108599

(28)

7.0 MS20427M33

Rivet



Comment: Qty.: 44.0000 Each(s)/Unit Total : 176.0000 Each(s)

Rivet

Batch: M109371 148X

(28)

50

8/11/24

8.0 MS21060L3K

Nut Plate



Comment: Qty.: 22.0000 Each(s)/Unit Total : 88.0000 Each(s)

Nut Plate

Batch: M109632 82X

(3x)

8/11/24 SP

9.0 MS932109

Washer



Comment: Qty.: 25.0000 Each(s)/Unit Total : 100.0000 Each(s)

Washer

Batch: M109322

(4)

10.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

(4)

11.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-705-015

Location: C

PPP Rev:

(4)

12.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/26

Job Completion



MF 08-11-26